## Food Waste Composting Feasibility Study

May 17, 2022

#### SCS ENGINEERS



## Project Goal and Objectives

Identify the most cost-effective location, technology, and collection plan for food waste processing

- ✓ Provide a roadmap of what is best for the County and the environment
- ✓ Use as a decision-making guide

#### Los Alamos County Waste Composition





## Why Compost

- Viable solution for yard trimming material, current program generates excess material
- Requested by citizens & restaurants
- Reduces greenhouse gas production by removing organics from landfill
- Hauling & tipping fees increase yearly

Greenhouse Gas Reduction		
Current Impact Projected Impact		
160 MTCO2E (2,572 tons of brush)	1,875 MTCO2E (6,776 tons of brush & food)	



## Composting Technologies

- Windrow
- Aerated Static Pile (ASP)
- Covered Aerated Static Pile (CASP)
- In-Vessel
- Anaerobic Digestion (AD)









### Composting technologies - Windrow





Advantages		Disadvantages
<ul> <li>Can handle putrescible feedst</li> <li>Relatively low capital and ope</li> <li>Relatively low technology req</li> <li>No electric power needed</li> <li>Extensive industry experience</li> </ul>	ocks rating costs virements	<ul> <li>Large area required</li> <li>More labor intensive</li> <li>No means of controlling odors</li> <li>Exposure to weather can be problematic</li> <li>Harder to protect against vectors</li> </ul>

### Composting Technologies – Aerated Static Pile



	Advantages	Disadvantages
	Reduced space requirements	Slightly higher capital costs
I	Negative aeration with biofiltration can help control	Moisture loss is accelerated
I	odors	Proper feedstock preparation and mixing needed
I	• Smaller surface area reduces weather impacts	More operator skill needed
I	Significantly shorter composting times	Three-phase electric supply usually needed
I	Biolayers covering piles deter vectors	
I		
I		

# Composting Technologies – In-vessel

- Many different configurations
- Used rotary drum for Los Alamos Co. project



Advantages	Disadvantages
<ul> <li>Body of drum can be located outdoors, typically only ends need to be covered</li> <li>Effective mixing and agitation of feedstocks and amendments</li> </ul>	<ul> <li>Higher mechanical complexity due to drive system and loading/unloading systems</li> <li>Drums and drive systems need periodic realignment</li> <li>Air injection systems prone to clogging</li> <li>Short composting time; finishing needed</li> </ul>

ATTACHMENT B

## Digestion Technologies – Dry Fermentation

 Anaerobic digestion (AD) – extracts energy value from feedstocks before composting



	Advantages		Disadvantages
•	Recovered energy can be used to generate electricity or cleaned up to make renewable natural gas Fully enclosed – deters vectors, controls odors	•	Generally more expensive Risk of fugitive methane emissions Still need to compost residuals (digestate)

### Potential Site Locations

- Bayo Canyon
- Eco Station
- Overlook Park Area 1
- Overlook Park Area 2







ATTACHMENT B

## Bayo Canyon











#### Eco Station – Eastern Area





ATTACHMENT B

### Overlook Park - Area 1





ATTACHMENT B

#### Overlook Park – Area 2





#### **Collection Options**



# Collect in Existing Carts/Container



## Collect in New, Separate Cart/Container



# **Drop-off collection**



## **Collection Scenarios**

#### RESIDENTIAL

#### **Option 1 - Food in Existing Green Waste Collection Cart**

- A Food Loose in Cart
- B Food in Biodegradable Bags in Cart

#### **Option 2 - Food in (New) Food Waste Collection Container**

- A Food Loose in Cart
- B Food in Biodegradable Bags in Container

#### **Option 3 - Food Scrap Collection at Drop-Off Sites**

- A 2 New Sites, Collection at Eco Station and Overlook Park
- B Four New Sites, Collection at Eco Station, Overlook Park and 2 Additional

#### COMMERCIAL

#### **Option 1 - Food in (New) Food Waste Collection Containers**

- A Food Loose in Bin
- B Food in Biodegradable Bags in Bin

# OPTIONS FOR ORGANICS PROCESSING





## **ESB** Recommendation

On March 17, 2022, ESB unanimously recommended to implement a food composting system at Bayo Canyon using the windrow system and providing drop-off sites for residents and curbside collection for businesses.

Option 1: Anaerobic Digestion			
Processing	Location	Residential	Commercial
Anaerobic Digestion	Bayo Canyon or Eco Station	Food n bags in YT Cart	Food in New Food Waste Container Bag-in-Cart

Option 2: In-Vessel System			
Processing Location Residential Commercial			
In-Vessel System	Bayo Canyon or Eco Station	Drop Off Sites	Food in New Food Waste Container Bag-in-Cart

Option 3: Windrow with Residential and Commercial Collection			
Processing	Location	Residential	Commercial
Windrow	Bayo Canyon	Food in bags in YT Cart	Food in New Food Waste Container Bag-in-Cart

Option 4: Windrow with Residential Drop Off Sites & Commercial Collection			
Processing	Location	Residential	Commercial
Windrow	Bayo Canyon	Drop Off Sites	Food in New Food Waste Container Bag-in-Cart

Recommendation: Option 4: Windrow with Residential Drop Off Sites and Commercial Collection			
Processing	Location	Residential	Commercial
Windrow	Bayo Canyon	Drop Off Sites	Food in New Food Waste Container Bag-in-Cart

### Potential Cost Offsets

# Estimated compost generation at 50% participation is 7,000 CY per year

Compost sales can be used to offset cost of program.	~\$70,000/yr based on \$10/cy loading fee
Hauling and tipping cost avoided for additional 2,102 tons of organics	\$108,568 at \$51.65/ton
Estimated total offsets	\$178,568/year

# These can potentially offset the annual operating cost that were shown earlier

\*Assumptions: Drop off sites and commercial collection



### Summary

- Viable end market for yard trimmings
- Most cost-effective option
- Phase in program
- Reduces greenhouse gas emissions by removing organics from landfill
- Produces compost
- Meet citizens needs

